課題番号 :F-19-TU-0040

利用形態 :機器利用

利用課題名(日本語)

Program Title (English) : IoT for Safety and Security

利用者名(日本語) :

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キーワード/Keyword : Energy harvesting, film deposition, sputtering, glass etching, 成膜・膜堆積, 膜加

工・エッチング

# 1. 概要(Summary)

For developing MEMS devices towards to "Internet of Things (IoTs) for safety and Security", it is crucial to establish cost-effectively batch manufacturing process. We partially use the facility at the Center for Integrated Nano Technology Support (CINTS, Tohoku University) to conduct our experiments.

## 2. 実験(Experimental)

【利用した主な装置】 サンドブラスト, 自動搬送芝浦スパッタ装置, 芝浦スパッタ装置, DeepRIE 装置#1

We mainly used the following research tools:

- (i) Sandblaster: Shinto Kogyo MB-1-ML;
- (ii) Metal sputtering systems (Shibaura Mechatronics CFS-4 ESII,
- (iii) Shibaura Mechatronics i-Miller CFS-4EP-LL;
- (iv) Si-DRIE systems (MUC-21-ASE-SRE)

## 【実験方法-Experimental method】

Our 500- $\mu$ m glass spacers laminated with a 50  $\mu$ m photoresist mask, MS7050, were fabricated by the sandblaster with 14- $\mu$ m-sized Al<sub>2</sub>O<sub>3</sub> particles with the scanning rate of 20 mm/s and the nozzle pressure of 0.25 MPa.

For the metallization process, 200 nm Au/Cr films were deposited at Ar pressure of 0.5 Pa and RF power of 300 W.

Si-DRIE was used to etch through 500  $\mu$ m Si wafer with the etching rate of about 2.3  $\mu$ m/min.

## 3. 結果と考察(Results and Discussion)

Fig. 1 shows the images of the glass structure

before and after sandblaster. Fig. 2 shows a CCD camera microscope at our laboratory to observe the Au/Cr film surface images.

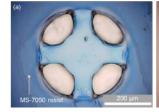
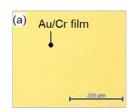




Fig. 1 Images of glass spacer before the sandblaster with the resist mask (a), after sandblaster and removing the resist (b).



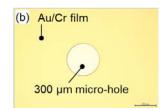


Fig. 2 CCD microscopic images of the Au/Cr as-deposited surface (a), after forming micro-hole (b).

# <u>4. その他・特記事項(Others)</u>

なし

## 5. 論文·学会発表(Publication/Presentation)

(1) N. Van Chinh, L. Van Minh, T. Ono, H. Kuwano, The 20<sup>th</sup> International Conference on Solid-State Sensors, Actuators and Microsystems and Eurosensors XXXIII, Berlin, Germany, pp.1674-1677, 2019

#### 6. 関連特許(Patent)

なし