

課題番号 : F-18-UT-0090  
 利用形態 : 機器利用  
 利用課題名(日本語) :  
 Program Title (English) : Push-button kinetic energy harvester  
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 キーワード/Keyword : リソグラフィ・露光・描画装置, Flexible Piezoelectret, Energy Harvester

### 1. 概要 (Summary)

A push-button energy harvester based on soft-X-ray charged folded multilayer piezoelectret is proposed. The folded structure with CYTOP-coated parylene-C membranes yields an extremely low effective Young's modulus of 14 kPa. With the early prototype, 15.5  $\mu\text{J}/\text{push}$  has been obtained with max force of only 1 N, which corresponds to a record-high piezoelectric coefficient  $d_{33}$  of 30000 pC/N. In addition, LED light-up is also demonstrated upon finger press.

### 2. 実験 (Experimental)

#### 【利用した主な装置】

高速大面積電子線描画装置, マスク・ウエーハ自動現像装置群, ブレードダイサー

#### 【実験方法】

The fabrication process starts with the growth of 200 nm  $\text{SiO}_2$  layer by thermal oxidization on a 4-inch Si wafer. By using standard photolithography,  $\text{SiO}_2$  etch mask is patterned. Next, Si wafer is etched in 25% TMAH to obtain "protrusion" and "trench" structures. After removing  $\text{SiO}_2$ , 18  $\mu\text{m}$  Parylene-C is deposited, followed by sputtering Cr/Au/Cr electrode and a second 18  $\mu\text{m}$  parylene-C deposition. The wafer is then diced and the membranes are peeled off. Dip coating is used to coat 10  $\mu\text{m}$  CYTOP electret. Finally, the piezoelectret is fabricated by assembling two folded sheets and charged using soft-X-ray (Fig. 1).

### 3. 結果と考察 (Results and Discussion)

A capacitance change of 156 pF was achieved by pushing the piezoelectret at maximum force 1 N (Fig. 1). Output voltage around 200 V was obtained across a 500 M $\Omega$  load, which corresponded to 15.5  $\mu\text{J}$  electric

energy. The piezoelectret is quite soft with effective Young's modulus of only 14 kPa and piezoelectric coefficient  $d_{33}$  as high as 30000 pC/N, one order of magnitude higher than that of previous piezoelectrets. In Fig. 2, we fix the piezoelectret inside a 3D-printed push-button case and demonstrate light-up of a LED. The electric circuit consists of the push-button, a full-bridge diode rectifier, a storage capacitor, a DC/DC converter and a LED.

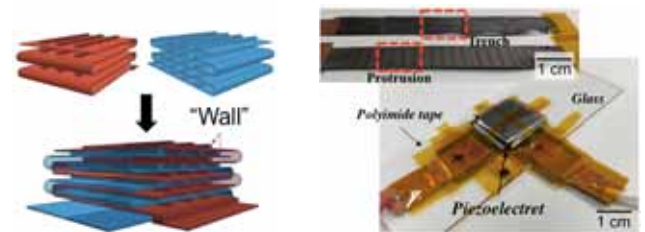


Figure 1. Design and as-fabricated prototype.

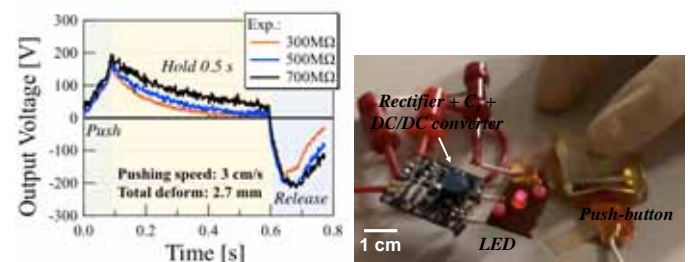


Figure 2. Output performance and LED light-up demo.

### 4. その他・特記事項 (Others)

なし

### 5. 論文・学会発表 (Publication/Presentation)

- (1) J. Lu & Y. Suzuki, 18th Int. Conf. on Micro and Nanotechnology for Power Generation and Energy Conversion Applications (PowerMEMS 2018), Daytona Beach, W3B-01 (2018) (Best Paper Award Finalist).

### 6. 関連特許 (Patent)

なし